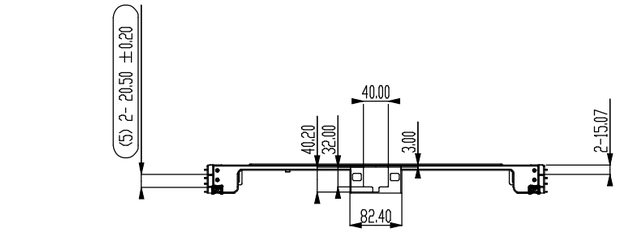
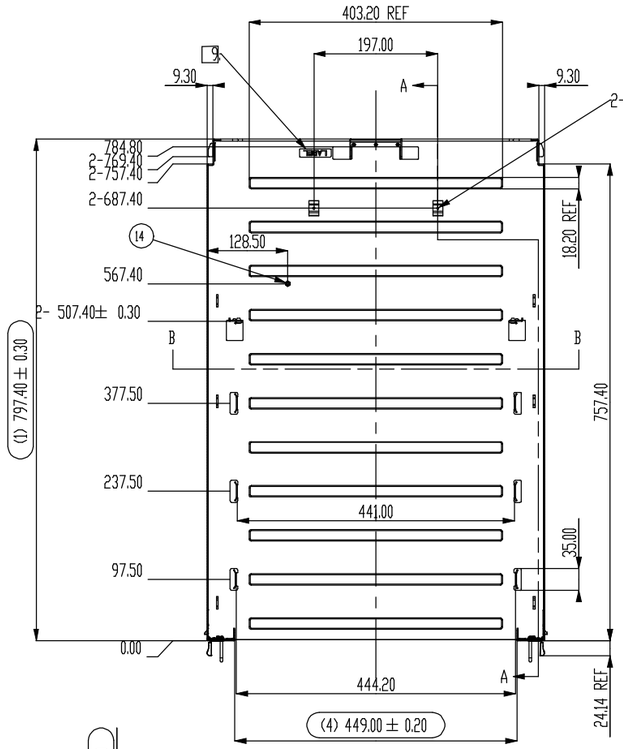
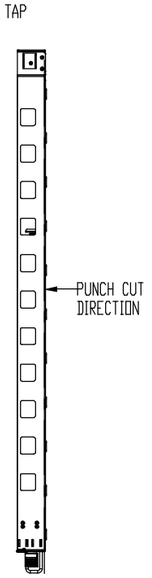
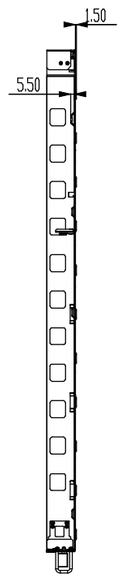
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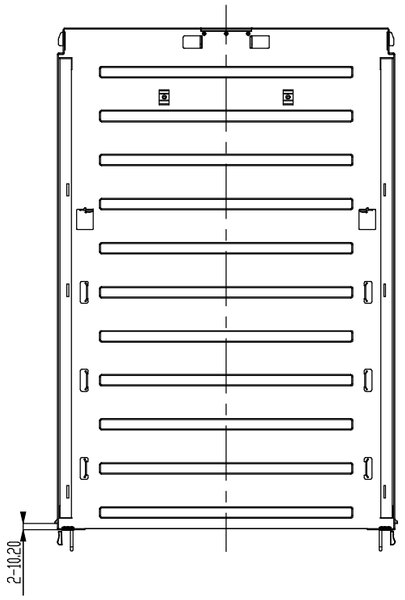


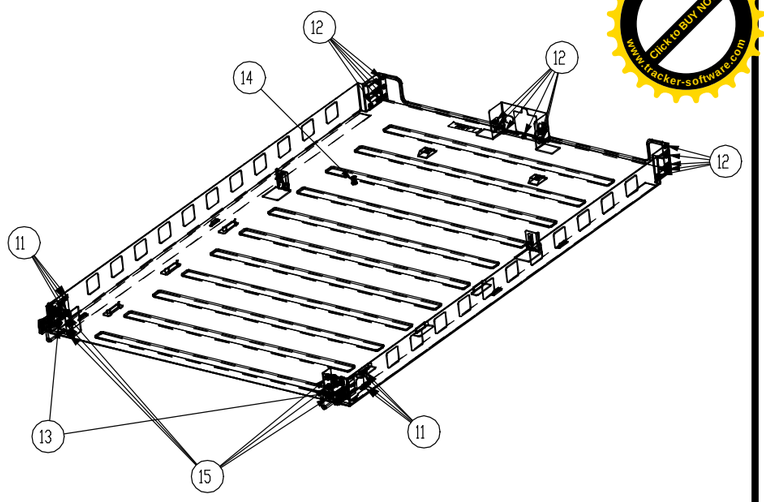



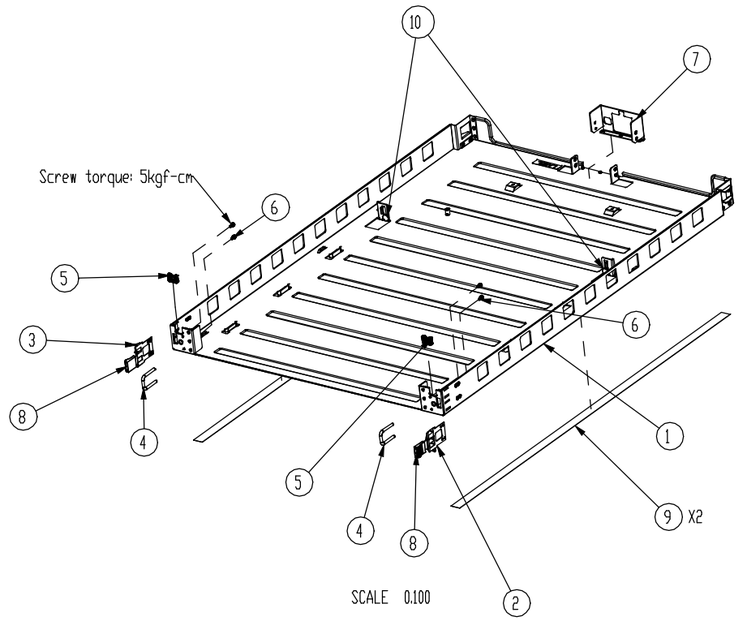



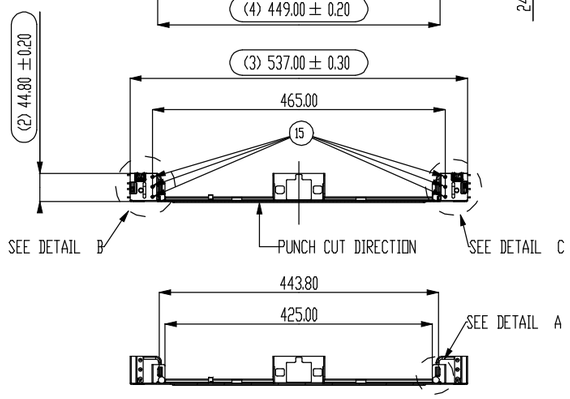

SECTION A-A



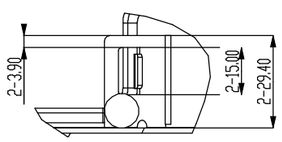



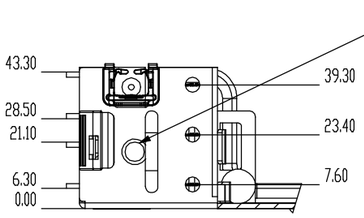

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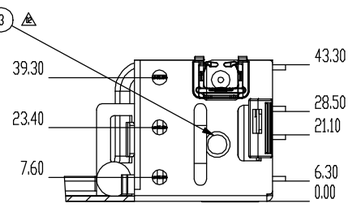

SECTION B-B
SCALE 0.100




DETAIL A
SCALE 0.500




DETAIL B
SCALE 0.500




DETAIL C
SCALE 0.500

| ⚠ ITEM | Q'Y | DESCRIPTION | SUPPLIER |
|---|---|---|---|
| 1 | 1 | 21 INCH □CP-TRAY,SGCC 1.6T | KINGDOM |
| 2 | 1 | 21 INCH □CP-LATCH-RIGHT,SUS304 0.8T H=280 | KINGDOM |
| 3 | 1 | 21 INCH □CP-LATCH-LEFT,SUS304 0.8T H=280 | KINGDOM |
| 4 | 2 | 21 INCH □CP-HANDLE,STEEL(BLACK) | KINGDOM |
| 5 | 2 | SQUARE SNAP BUSHING,SQB-5 | KANGYANG |
| 6 | 4 | SCREW PH WITH WASHER M2.5X8 (KFM P/N BAX02N0100) | KFM |
| 7 | 1 | 21 INCH □CP-TRAY-BRKT,SGCC 1.2T | KINGDOM |
| 8 | 2 | EJECTOR COVER,MHL-23-A9H3,PANTONE 375C | PINGOOD |
| 9 | 2 | TAPE,Z-T018B,730mmx18mm | JIU YAN |
| 10 | 2 | RUBBER FOOT,TNF-6 | KANGYANG |
| 11 | 8 | RIVET,SKK3030 PT | POP |
| 12 | 17 | RIVET,SKK3040 PT | POP |
| 13 | 2 | RIVET,AK43H | POP |
| 14 | 1 | STANDOFF,BSO-M4,L=10mm | PEM |
| 15 | 6 | NUT,CLSS-M5-2 | PEM |

⚠ NOTES:
1. ALL DIMENSIONS SHOWN IN MILLIMETERS.
2. DIMENSIONS (1)~(5) ARE IQC CHECKPOINT.
3. ALL DIMENSIONS MUST BE MEASURED FOR FIRST ARTICLE APPROVAL.
4. ALL CRITICAL DIMENSIONS SHOWN MUST MEET A MINIMUM CPK VALUE OF 1.33.
5. ALL NON-SHOWN DIMENSION IN THE DRAWING, MUST BE TAKEN FROM 3D DATA.
6. THE DIMENSIONS NEED TO FOLLOW STANDARD DRAWING TOLERANCES TABLE AS BELOW UNLESS OTHERWISE STATED.
7. ALL PARTS MUST BE RoHS COMPLIANT.
8. PUNCH DIRECTION SHOWN.
9. BARCODE LABEL LOCATION SHOWN.
10. ALL PARTS TO ABIDE TO FB COSMETIC AND INSPECTION GUIDELINES.
⚠ 11. PLEASE REFER TO THE DRAWING WHICH DEFINE SOME SHEARED EDGES NEED TO BE COATED SILVER PEN, UNCOATED AREAS MAY HAVE THE POSSIBILITY OF RUSTING.
⚠ 12. SILVER PEN TYPE: UNIPAINT PX-20 SILVER #63614 MEDIUM LINE OR ZEBRA #200M SILVER MEDIUM POINT.

| Reason | ZONE | DESCRIPTION |
|---|---|---|
| | ⚠02 | DESIGN CHANGE FROM SPOT WELD TO RIVET*2 / MODIFY THE NOTES AND BOM LIST |
| | ⚠03 | ADD SILVER PEN AREA DEFINITION |
| | , | , |
| | , | , |
| | , | , |

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UNSPECIFIED TOL'S (+/-0.2mm)

| ANGLE +/- 1° | DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|---|
| ROUGHNESS | 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| | 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| | 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| | 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| | 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

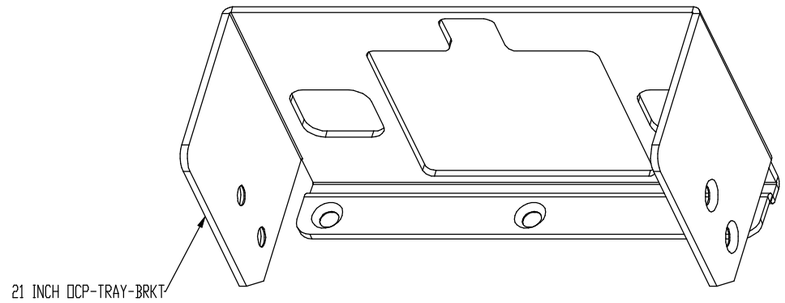
FINISH.
COATING: NO
PRINTING: NO

PART NO. 123400001120A
SCALE 1/1
UNIT MM ~~IN~~
DESIGN Curtis 29-JUN-16
MATERIAL SGCC T=1.6mm

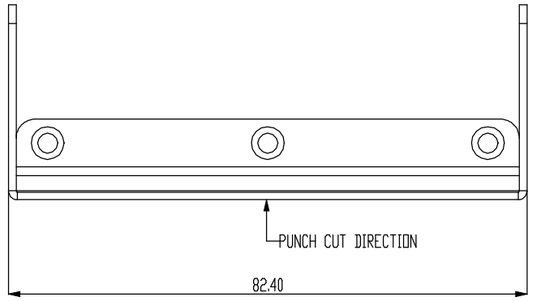
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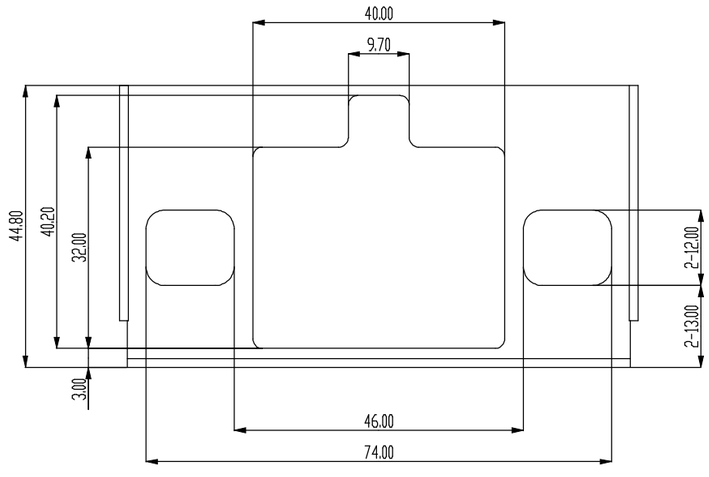
DWG. TITLE. TRAY 21 INCH-□CP ES7632BT-0415-168FB
SHEET 1/5
REV. 03
SIZE A3

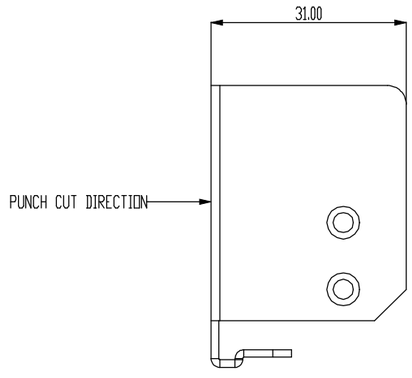
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SCALE 1.000

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| | . | . |
| | . | . |
| | ZONE | DESCRIPTION |

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

| DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|
| 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.

PART NO.

MATERIAL
SGCC T=1.2mm

| SCALE 1/1 | UNIT MM ~~(IN)~~ |
|---|---|
| DESIGN Curtis | 29-JUN-16 |

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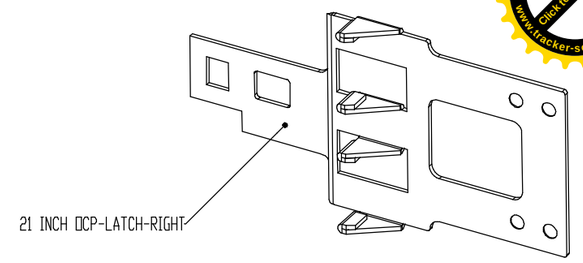
DWG. TITLE. SHEET 2/5

TRAY 21 INCH-□CP ES7632BT-0415-168FB

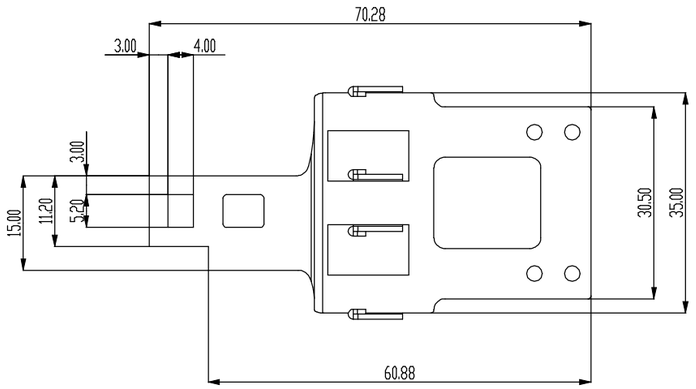
REV. 03

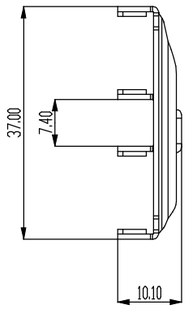
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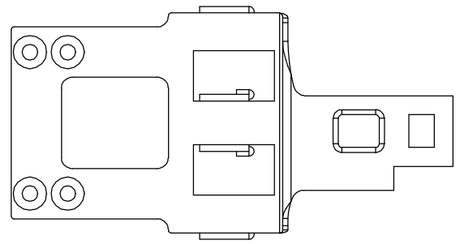
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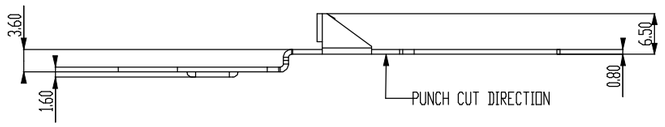



SCALE 1.000






SCALE 1.000

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| | . | . |
| | . | . |
| | . | . |
| | ZONE | DESCRIPTION |

UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

| DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|
| 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.

PART NO.

MATERIAL
SUS304 0.8T H=280

| SCALE 1/1 | UNIT MM ~~EIN~~ |
|---|---|
| DESIGN Curtis | 29-JUN-16 |

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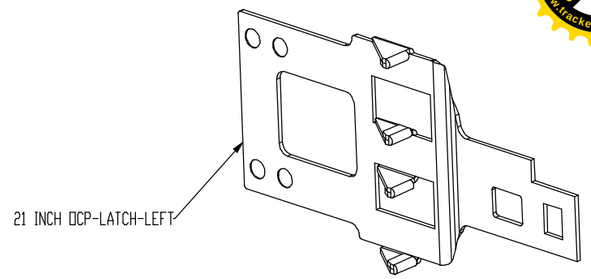
DWG. TITLE. SHEET 3/5

TRAY 21 INCH-DCP ES7632BT-0415-168FB

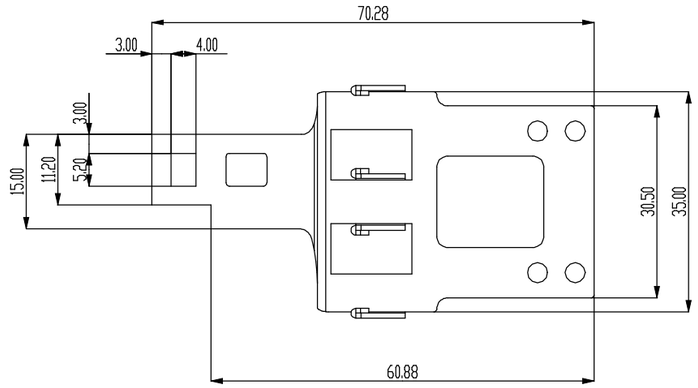
REV. 03

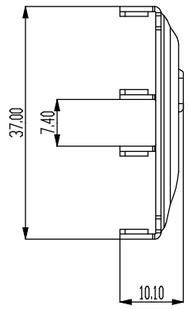
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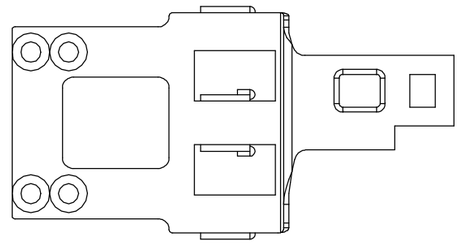
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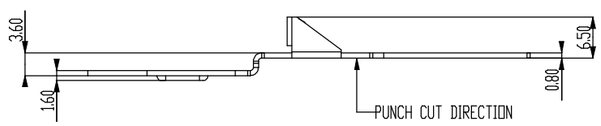



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SCALE 1.000

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| | . | . |
| | . | . |
| | ZONE | DESCRIPTION |

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UNSPECIFIED TOL'S (+/-0.2mm)

ANGLE +/- 1°

ROUGHNESS

| DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|
| 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
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| 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.

PART NO.

MATERIAL
SUS304 0.8T H=280

| SCALE 1/1 | UNIT MM ~~INJ~~ |
|---|---|
| DESIGN Curtis | 29-JUN-16 |

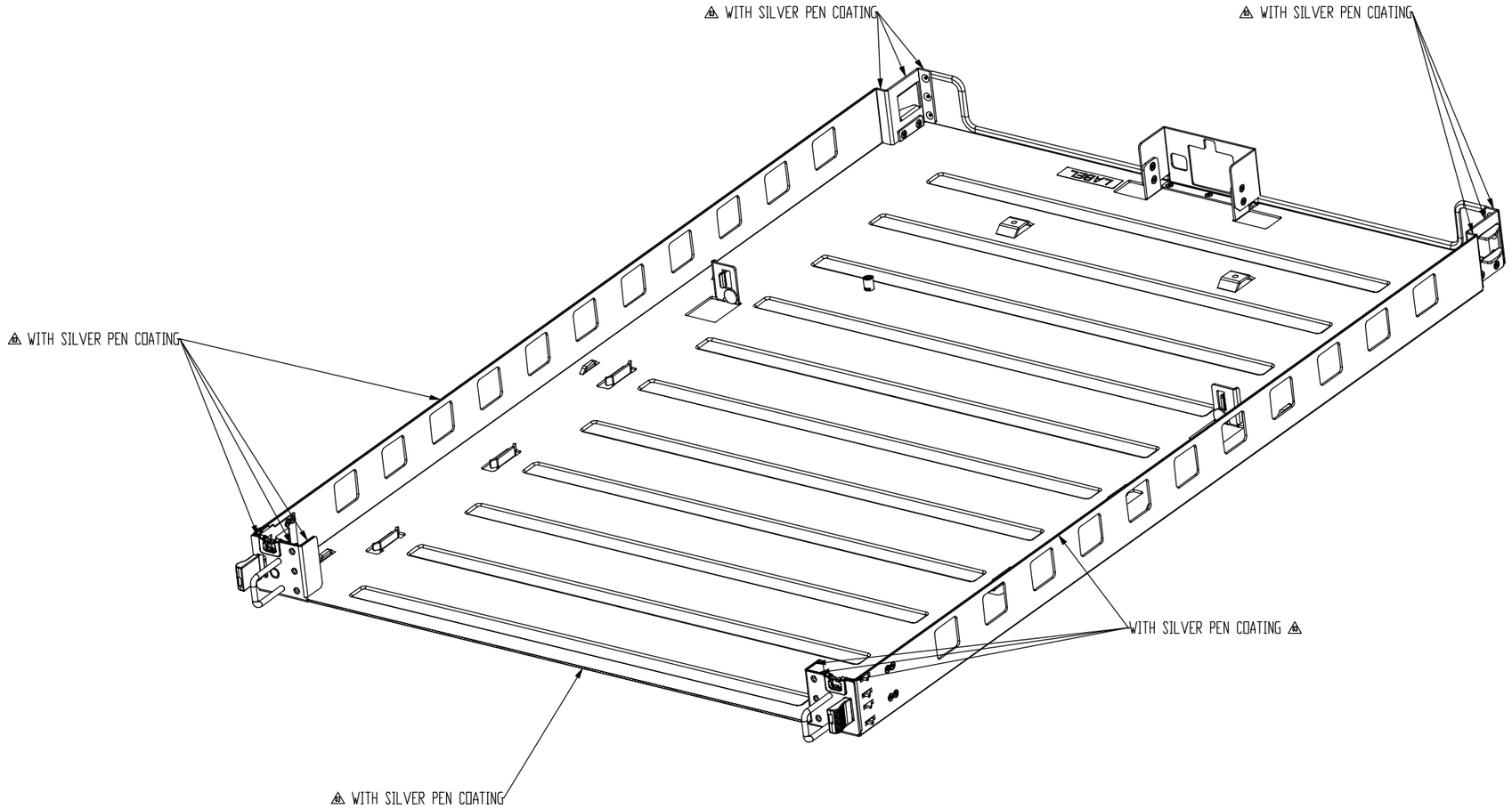
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DWG. TITLE. SHEET 4/5

TRAY 21 INCH-DCP ES7632BT-0415-168FB

| REV. | SIZE |
|---|---|
| 03 | A3 |

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UNSPECIFIED TOL'S (+/-0.2mm)

| ANGLE +/- 1° | DIM \ GRADE | 0 | 1 | 2 | 3 | 4 | 5 |
|---|---|---|---|---|---|---|---|
| ROUGHNESS | 0------16 | 0.05 | 0.1 | 0.15 | 0.2 | 0.2 | 0.5 |
| | 16------63 | 0.05 | 0.15 | 0.2 | 0.3 | 0.3 | 0.8 |
| | 63------250 | 0.05 | 0.2 | 0.25 | 0.4 | 0.5 | 1.2 |
| | 250------500 | 0.1 | 0.25 | 0.3 | 0.6 | 0.8 | 1.8 |
| | 500------1000 | | 0.3 | 0.5 | 0.8 | 1.2 | 3.0 |

FINISH.
COATING: NO
PRINTING: NO

PART NO. 123400001120A

SCALE 1/1 | UNIT MM ~~INJ~~

DESIGN Curtis 29-JUN-16

MATERIAL SGCC T=1.6mm

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DWG. TITLE. SHEET 5/5

TRAY 21 INCH-OCP ES7632BT-0415-168FB

REV. 03

SIZE A3